

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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[Signature]

1. PART OR DRAWING NO. (CAGE) (NOMENCLATURE) SOFT TOP KIT, 57K0163 (19207) WHITE, CARGO AREA ENCLOSURE		2. CODE INDENT 19207		3. SPI NO.	
4. NATIONAL STOCK NO. 2540-01-4511112		5. DATE OF DRAWING 6/24/98		6. REVISION	
7. QUP 1 EA.	8. ICQ NONE	9. UNIT PACK WT. (LB) 121.5	10. UNIT PACK CU. (CU. FT.) 13.777	11. UNIT PACK SIZE (IN.) 87.9 X 37.1 X 7.3	
12. PRESERVATION		18. STEPS	19. REQD	20. DESCRIPTION	
a. LEVEL A MIL-P-116 (METHOD, SEE BLOCK 17)				SEE NOTES FOR PACKAGING DETAILS.	
b. LEVEL B NOT APPLICABLE					
13. CLEANING MIL-P-116, PROCESS C-1					
14. DRYING MIL-P-116					
15. PACKING					
a. LEVEL A MIL-STD-2073-1 AND NOTE P					
b. LEVEL B NOT APPLICABLE					
16. MARKING MIL-STD-129 AND NOTE O					

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

1. INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1.
2. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-1186 AND APPLICABLE CONTAINER SPECIFICATION.

B. KIT CONTENTS: THIS KIT CONTAINS THE FOLLOWING ITEMS SEGREGATED AS SHOWN BELOW:

QUANTITY	NAME	PART NUMBER	CAGE	SEGREGATED PACK NUMBER
4	LOOP, EXTENDED	12338839-10	19207	1
8	SCREW	157175	24617	1
8	NUT	271169	24617	1
4	PIN, PIVOT	12340209	19207	2
4	RINGS, SNAP	12340523	19207	2
2	SCREW	MS24630-66	96906	3
4	NUT	MS51943-31	96906	4
2	BRACKET, PIVOT	12340196-2	19207	5
1	INSTALLATION INSTRUCTIONS	12340772	19207	6
1	INSTALLATION DRAWING	12342411	19207	7
1	BOW, LONGITUDINAL	12342314-2	19207	8
2	BOW	12340768-2	19207	9
1	TOP	12340777-10	19207	10

C. PREPARE FOUR 12338839-10 LOOPS, EIGHT 157175 SCREWS, AND EIGHT 271169 NUTS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 5 X 6. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING, STAPLES, OR TAPE.
2. IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "1".

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4. NATIONAL STOCK NO. 2540-01-4511112	5. DATE SUBMITTED (MM/YY/ADD) 6/24/98	6. REVISION

- D. PREPARE FOUR 12340209 PINS AND FOUR 12340523 RINGS IN ACCORDANCE WITH THE STEPS BELOW:
- BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 3 X 4. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING, STAPLES, OR TAPE.
 - IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "2".
- E. PREPARE TWO MS24630-66 SCREWS IN ACCORDANCE WITH THE STEPS BELOW:
- BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 3 X 4. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING, STAPLES, OR TAPE.
 - IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "3".
- F. PREPARE FOUR MS51943-31 NUTS IN ACCORDANCE WITH THE STEPS BELOW:
- BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 3 X 4. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING, STAPLES, OR TAPE.
 - IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "4".
- G. PREPARE TWO 12340196-2 BRACKETS IN ACCORDANCE WITH THE STEPS BELOW:
- BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 5 X 7. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING, STAPLES, OR TAPE.
 - IDENTIFICATION: IDENTIFY THE BAG WITH THE SEGREGATED PACK NUMBER "5".
- H. PREPARE ONE 12340772 INSTALLATION INSTRUCTIONS IN ACCORDANCE WITH THE STEPS BELOW:
- FOLD INSTALLATION INSTRUCTIONS TO FIT CONSOLIDATION BAG (SEE NOTE J) WITH TITLE BLOCK VISIBLE.
 - IDENTIFICATION: IDENTIFY THE ITEM WITH THE SEGREGATED PACK NUMBER "6".
- I. PREPARE ONE 12342411 INSTALLATION DRAWING IN ACCORDANCE WITH THE STEPS BELOW:
- FOLD INSTALLATION DRAWING TO FIT CONSOLIDATION BAG (SEE NOTE J) WITH TITLE BLOCK VISIBLE.
 - IDENTIFICATION: IDENTIFY THE ITEM WITH THE SEGREGATED PACK NUMBER "7".
- J. CONSOLIDATE ITEMS FROM NOTES C THROUGH I IN ACCORDANCE WITH THE STEPS BELOW:
- BAG: MIL-B-117, TYPE I, CLASS B, SIZE: 9 X 12. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
 - INSPECTION: INSPECT CONSOLIDATION PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IC-3.
 - MARK CONTAINER WITH NOTE: "THIS BAG CONTAINS SEGREGATED PACKS 1 THROUGH 7."
- K. PREPARE ONE 12342314-2 BOW IN ACCORDANCE WITH THE STEP BELOW:
- IDENTIFICATION: IDENTIFY THE ITEM WITH THE SEGREGATED PACK NUMBER "8".
- L. PREPARE TWO 12340768-2 BOWS IN ACCORDANCE WITH THE STEP BELOW:
- IDENTIFICATION: IDENTIFY EACH ITEM WITH THE SEGREGATED PACK NUMBER "9".
- M. PREPARE ONE 12340777-10 TOP IN ACCORDANCE WITH THE STEPS BELOW:
- CONTAINER: PPP-B-636, TYPE CF, CL. WR, GR. W5c, STYLE OPF, SIZE: 40 X 29 X 2 I.D.
 - CONTAINER CLOSURE: SHALL BE IN ACCORDANCE WITH CONTAINER SPECIFICATION.
 - IDENTIFICATION: IDENTIFY THE CONTAINER WITH THE SEGREGATED PACK NUMBER "10".
 - INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD III.
- N. CONSOLIDATE ITEMS FROM NOTES J THROUGH M IN ACCORDANCE WITH THE STEPS BELOW AND AS ILLUSTRATED ON PAGE 3.
- CONTAINER: PPP-B-621, CLASS 2, STYLE 4, SIZE: 84-7/8 X 34-1/8 X 2-1/2 I.D. CONTAINER MODIFIED USING 1-INCH NOMINAL LUMBER. CONTAINER TO INCLUDE SKIDS, SIZE AND APPLICATION IN ACCORDANCE WITH PPP-B-621.
 - INSPECTION: INSPECT UNIT PACK IN ACCORDANCE WITH CRITERIA FOR METHOD III.
- O. PROVIDE A PACKING LIST WITH THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.
- P. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

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4. NATIONAL STOCK NO. 2540-01-4511112	5. DATE SUBMITTED (YYMMDD) 6/24/98			6. REVISION

NOTES:

- ALL DIMENSIONS ARE IN INCHES.
- PLACE ITEMS AS SHOWN BELOW. SECURE ITEM "J" TO BOTTOM OF CONTAINER USING PPP-T-97, TYPE IV TAPE.
- WRAP ITEMS "K" AND "L" USING MIL-P-17667, TYPE II, CLASS 1, SIZE: 4 X 10, FOUR PIECES REQUIRED. SECURE IN PLACE USING TAPE.
- PAD "A" SHALL CONFORM TO PPP-F-320, TYPE CF, CLASS WR, VARIETY T.W. FOR DIMENSIONS AND PLACEMENT, SEE BELOW.
- * = SCORE LINE.

